

CADARRUS COUNTY  
MARLBORO LIGHTS REGULAR 100'S FTB  
BRAND CODE-0190 (USA)

EFFECTIVE DATE: 9/25/85

CIGARETTE SPECIFICATION

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	98.5	MM
CIGARETTE CIRCUMFERENCE	:	24.80	MM
FILTER LENGTH	:	31.5	MM
TIPPING LENGTH	:	36.000	MM
PACK MOISTURE	:	13.10	% W/W
TOTAL R.T.D.	:	5.10	IN. H2O
DILUTION TARGET	:	27.0 +/- 5.0	%
TIPPING PAPER			
	:	72MM X 3200M WHITE TGL PPT	EC 436 12-865-A LASER PERF.
U & R W/	:	72MM X 3200M WHITE TGL PPT	EC 436 12-865-B LASER PERF.
TIPPING ADHESIVE			
	:	FINDLEY 344-384	61-430-A
	:	FULLER G-3945	61-434-A

GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):  
MAX S/MAX 80 : B-127283

GLUE PATCH SIZE : 8.5 X 20.0 MM

CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	MARLBORO LIGHTS 100'S FTB
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	67.0 MM
ROD CIRCUMFERENCE	:	24.80 MM
ROD R.T.D.	:	IN. H2O
CIGARETTE PAPER		
	:	27.25MM X 6500M KC/DEM 137-1/EC 87B 10-135-A
INK		
	:	B & H OCHRE #60806 (MARK B/PROTOS) 60-902-A
PRINT DIE		: MACHINE NUMBER
REASON FOR CHANGE		: CIGARETTE PAPER CHANGED FROM 10-021-A(12 NC) TO 10-135-A (16 SEC) TO INCREASE TAR DELIVERY, NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY: S. M. HAYWOOD  
APPROVED BY: *[Signature]*  
OPERATIONS SERVICES

DATE: 9/19/85  
PREVIOUS: 9/03/85

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